

X7 (Gen 2)

The X7 prints industrial-grade manufacturing jigs, jaws, tools, fixtures, and end-use parts. Designed from the ground up to survive the production floor environment and capable of printing parts stronger than machined aluminum for a fraction of the cost, the X7 delivers unparalleled surface finish, build size, and reliability. Accelerate part production with Turbo Print, our fastest print mode, and verify dimensional accuracy with Blacksmith adaptive manufacturing technology — only available on the X7.

Printer Properties	Process	Fused Filament Fabrication, Continuous Filament Fabrication
	Build Volume	330 x 270 x 200 mm (13 x 10.6 x 7.9 in)
	Weight	48 kg (106 lbs)
	Machine Footprint	584 x 483 x 914 mm (23 x 19 x 36 in)
	Print Bed	Kinematic coupling — flat to within 80 µm
	Laser	In-process inspection, active print calibration, bed leveling
	Extrusion System	Second-generation extruder, out-of-plastic and out-of-fiber detection
	Power	100–240 VAC, 150 W (2 A peak)
	RF Module	Operating Band 2.4 GHz Wi-Fi Standards 802.11 b/g/n
Materials	Plastics Available	Onyx, Onyx FR, Onyx ESD, Nylon White, P-PLA, S-TPU
	Fibers Available	Carbon Fiber, Carbon Fiber FR, Fiberglass, Aramid Fiber (Kevlar®), HSHF Fiberglass
	Tensile Strength	800 MPa (25.8x ABS, 2.6x 6061-T6 Aluminum) *
	Tensile Modulus	60 GPa (26.9x ABS, 0.87x 6061-T6 Aluminum) *
Part Properties	Layer Height	100 µm default, 50 µm minimum, 250 µm maximum
	Infill	Closed cell infill: multiple geometries available
Software	Eiger Cloud	Slicer, part / build management (other options available at cost)
	Security	Two-factor authentication, org admin access, single sign-on
	Blacksmith	Adaptive manufacturing platform (additional purchase required)
FRONT VIEW 		SIDE VIEW 

* Continuous carbon fiber data. **Note:** All specifications are approximate and subject to change without notice. Dupont™ and Kevlar® are trademarks and registered trademarks of E.I. du Pont de Nemours and Company.